

20-8034



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D2565-407

Job Sheet 199949



Part No: D2565-407

Job Qty: 8 pcs

Part Name: Strut 10.79"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV E IPP: A 04.05.10 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	8 pcs	10/14/19		2.05	1.64	Small Fab - Brake - 1		DAS 58 9-89
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	8 pcs	10/14/19		0.00	0.95	Small Fab - 1 - B4B		DAS 58 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	8 pcs	10/14/19		0.00	0.00	QC 5 - 10		DAS 81 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		

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			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
130 Powdercoat - 2 White GI(S)- B4B	87 pcs	10/14/19	0.00 0.25	Powdercoat - 1 - B4B
				Powdercoat - 2 - B4B
				Powdercoat - 3 - B4B
				Powdercoat - 4 - B4B
140 QC 3	87 pcs	10/14/19	0.00 0.00	QC 3 - 10
				QC 3 - 13
				QC 3 - 15
				QC 3 - 17
				QC 3 - 18
				QC 3 - 2
				QC 3 - 28
				QC 3 - 3
				QC 3 - 30
				QC 3 - 34
				QC 3 - 36
				QC 3 - 41
				QC 3 - 51
				QC 3 - 58
				QC 3 - 59
				QC 3 - 68
				QC 3 - 9
				QC 3 - 40
				QC 3 - 19
				QC 3 - 43
				QC 3 - 24
				QC 3 - 61
				QC 3 - 81
150 Packaging 3-1 - Stock - B4B	87 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B
				Packaging 3 - 3 - B4B
				Packaging 3 - 4 - B4B
				Packaging 3 - 5 - B4B
				Packaging 3 - 6 - B4B
				Packaging 3 - 7 - B4B
				Packaging 3 - 8 - B4B
				Packaging 3 - 9 - B4B
				Packaging 3 - 10 - B4B
				Packaging 3 - 11 - B4B
				Packaging 3 - 12 - B4B
				Packaging 3 - 13 - B4B
				Packaging 3 - 14 - B4B
				Packaging 3 - 15 - B4B
				Packaging 3 - 16 - B4B
				Packaging 3 - 17 - B4B
				Packaging 3 - 18 -
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					B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	87 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21 ✓	81355	
				QC 21 - SA - 70	046	
				QC 21 - SA - 53	21	OCT 08 2019

Part Op 100 - (Punch ends and deburr as per dwg) Dwg D2565 using DT 8313

Descriptions: 110 - (Small Fab) Deburr

120 - (QC5- Inspect part completeness to step on W/O)

130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	7.8664 ft (.9833 ea)	100-Small Fab - Brake NC	5205919

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	8	299	0

Part Specifications

Specifications could not be found.

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Entered: -2K Date: Mar 29/2010



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 20-8034

Route update only

Job: 199949		DISPOSITION		DEPARTMENT/PROCESS			
Part No. D2565-407		Rework ☐ Scrap ☒ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☒ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: OCT 03 2019		Sequence #: QC5		QTY Affected: 1 of 8 pcs 7		MRB (QSI042) 68 9-89 OCT 03 2019	
Description Work Order Deviation				Disposition			
Dim B as per DWG should be 9.99" is 10.125". Is out of .03" tolerance				-SCRAP			
				Completed By CB 2019/10/03			
				Lead hand / Supervisor DAS 30 9-89 6102 8 1 100 OCT 1 8 2019			
				QC / QA Coordinator DAS 55 9-89 MAR 24 2020			
Root Cause		FAULT CATEGORY					
Operator ☒		☐ Pressure/Forced		☐ Contamination		☐ Power Loss/Surge	
Manufacturing Process ☐		☐ Bending		☐ Misaligned/off center		☐ Folio/Program	
Equip/Tooling ☐		☐ Crushing		☐ BOM/Route		☐ Grain Direction	
Handling/Presservation ☐		☐ Cracks		☐ Broken/Damage/Defect		☐ Weld	
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist		☐ Incomplete/Unclear Instructions		☐ Wrong Stock Pulled	
Product Improvement ☐		☐ Marks/Chatter		☐ Drill Holes		☐ Out of Sequence	
Process Improvement ☐		☐ Mislabeled		☐ Fit/Function		☐ Off-set/Set-up	
Human Factors ☐		Other/Details:					